



23 (x3)
Apply Loctite 270
Torque to 35 lb in

31
Apply
Loctite 601
when bonding to
motor spindle

37 (x2)
Torque to 8 lb in

27 (x4)
Torque to
35 lb in

17 (x4)
Apply Loctite 270
Torque to 8 lb in

- 1. Motor cables
- 2. Clutch cable
- 3. Grommet
- 4. Mounting cover
- 5. Clutch coil assembly
- 6. Spring
- 7. Centre sleeve
- 8. Centre screw
- 9. Circlip
- 10. Clutch plate assembly
- 11. Roll pin
- 12. Carrier
- 13. Spacer (x4)
- 14. Planet gear (x4)
- 15. Driven pulley assembly
- 16. Drive belt
- 17. Screw - M3 x 10 mm (x4)
- 18. Driven sprocket mount
- 19. Raceway washer (x2)
- 20. Roller assembly (x2)
- 21. Bearing washer
- 22. Spirol pin
- 23. Motor fixing screw - M6 x 16 mm (x3)
- 24. Washer - M6 (x3)
- 25. Master plate
- 26. Washer - M6 (x4)
- 27. Mounting cover fixing screw - M6 x 16 mm (x4)
- 28. Cover pillar (x2)
- 29. Linear drive module
- 30. M12 Rod end
- 31. Drive pulley
- 32. Drive motor
- 33. Ferrite
- 34. Dust cover
- 35. Grommet
- 36. Washer - 4BA (x2)
- 37. Dust cover securing screw - M4 x 12mm (x2)

Notes
A. Raised flange on Planet gear (14) should face Driven gear (15) on reassembly.